



NPL In-house Designed HTGHP and LTGHP

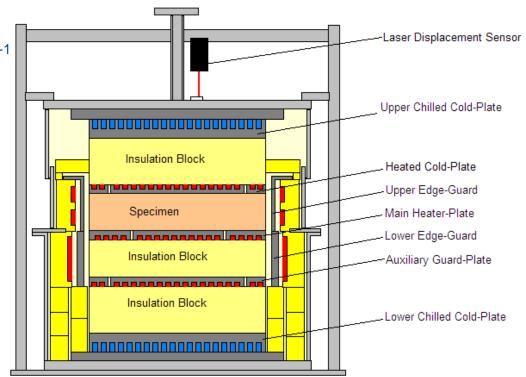
Jiyu Wu 12 May 2016





Conforms to ISO 8302:1991, EN 12667:2001 and prEN/TS 15548-1:2011

- Single specimen
 Ø305 mm × (25 mm to 60 mm)
- T: 140 °C to 800 °C
- λ : 0.02 Wm⁻¹K⁻¹ to 0.2 (0.5) Wm⁻¹K⁻¹
- ∆T: 50 K
- Static lower module with sealed bottom
- Movable upper module, telescopic
- Central stack
- Lateral Guarded heater-plates
- Gaps filled with insulation
- Lower edge-guard
- Auxiliary guard-plate
- Upper edge-guard
- Static pressure load 3.7 kPa
- Laser displacement sensor for insitu thickness measurement
- Overall uncertainty: 4% (k=2)







NPL HTGHP

Dimensions:

- Overall lateral : Ø 305 mm
- Metering area : Ø 150.0 mm
- Centre/Guard gap width: 2.0 mm filled with alumina cement

Plates:

- 10 mm thick Nickel 201alloy plates
- Pyromark 2500 Flat Black, surface emissivity ≥ 0.8
- Metering area corrected for expansion

Thermocouples:

- Type N, MIMS Ø 1mm, bare-wire for differential
- 12-way centre/guard differential (24 junctions) on main heater-plate
- 4-way centre/guard differential on heated cold-plate

Heaters:

- Mineral insulated Inconel sheathed cable heater
- Optimal heater location

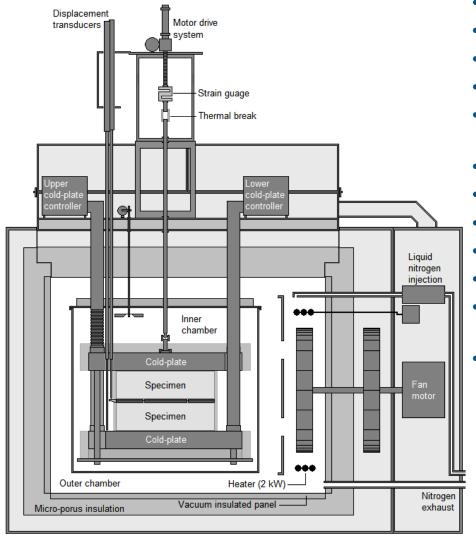








NPL LTGHP



- Double specimen
- ISO 8302:1991 & EN 12667:2001
- Validated with IRMM-440 up to 50°C
- Temperatures: -175 °C to 150 °C
- λ : up to 0.15 Wm⁻¹K⁻¹
- ΔT: 20 K
- Dimensions: 305 by 305 mm by (25 to 60 mm)
- Metering area: 152.5 by 152.5 mm
- Centre/Guard gap width: 2.0 mm unfilled
- Plates: 5 mm thick Al plates
- surface emittance ≥ 0.9
- Thermocouples: Type T
- 32-way centre/guard differential (64 junctions) on main heater-plate
- Heaters: Inconel heater wire in Kepton sheets.







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